universal bed support installation

1. Install the mount on the cross member with the 5/16" bolts but don't use the nuts. Leave them loose.

2. Set the mount in the bed where you want it to be. Make sure you have clearance for the tail gate to close.
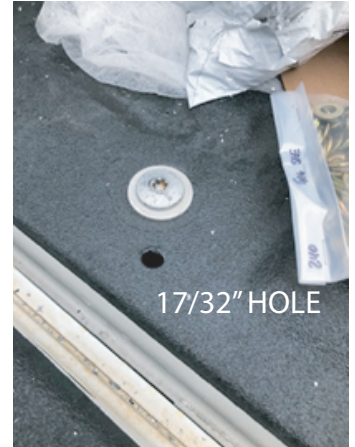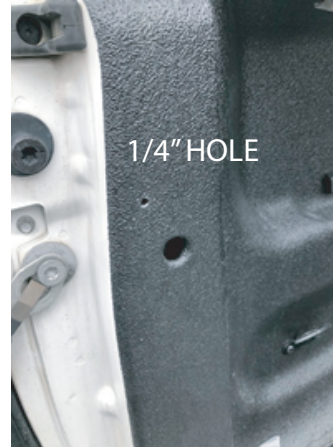
3. Tape it in place if necessary.

4. Use the center punch provided to punch the top hole on the top mount and bottom mount.

5. Remove the bedside support.

6. Predrill the punchmarks with a ¼ drill. Use a 17/32" drill bit to finish the hole. Make sure to take your time to keep the hole centered. If it goes off center the mounts will not line up.

1/4" HOLE

17/32" HOLE

7. Use provided tool to install rivet nuts in the 2 holes. Apply grease between the nut and washers to help assembly. Hold the handle of the tool in place while tightening the nut with a 9/16" wrench. The tool should not spin, only the nut will spin pulling up the nut insert which locks it in place.

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8. Put the bedside support back in place and install the 3/8"-16 12 point bolts into the top and bottom mount. Tighten up the mounts snug.

9. Pull out the 5/16-18 bolts that hold the cross member on and remove it. The 2 mounts will remain on the bedside and bottom of the bed.

10. Use the center punch to punch the center of the remaining holes on the mounts.

11. Remove the mounts and repeat step 7 and 8.

12. Put the 3/8"-16 12 point bolts in the mounts and leave them a little loose. Just so the mount can move a little.

13. Install the cross member in the mounts and begin to snug up the 3/8-16 mount bolts. Use a 3/8 open end wrench to tighten the bolts to 23 ft-lbs.

14. Now tighten the 5/16-18 nuts onto the bolts of the cross member. Torque to 14 ft-lbs and you are done.

TOOLS NEEDED
3/8" open end wrench
1/2" open end wrench
9/16" open end wrench
3/8" 12 point socket
1/2" socket
¼" and 17/32" drill bits

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